Date: Wednesday, 4/25/2007 2:36:59 PM
User: Kim Johnston

BLUE

Dart Aerospace Ltd.

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 32058
Estimate Number : 11764
P.O. Number : N/A
This Issue : 4/25/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A
Previous Run : 31977 Type : LARGE FAB ASSY
Written By :
Checked & Approved By : 07.04.25
Comment : Est Rev:D as per ECN 766 JLM

Drawing Name : HELI ACESS STEP LH
Part Number : D206628022 BC
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material : N/A
Due Date : 5/4/2007
Qty: 1 Um: Each

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Photocopy blue file and type labels as per PPP D206-628-022 CHG 002

2.0	32058A	206L /407 STEP ASSY, RH

Comment: Sub-Component SUB-COMPONENT
D2724-042 B 32058A

3.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

4.0	D27317	Mounting Lug

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
4	D2731-7	Mounting Lug	32437

5.0	D2856400	Abrasion Strip

Comment: Qty.: 1.1708 f(s)/Unit Total : 1.1708 f(s)
Pick :

Qty	Part #	Description	Batch
2	D2856-400 6.9"	Abrasion Strip	B30822

7/5/12 59

Wednesday, 4/25/2007 2:36:59 PM
Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** HELI ACESS STEP LH

Job Number: 32058 **Part Number:** D206628022

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	D3394043	LUG ASS'Y

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
4	D3394-043	LUG ASS,Y	32439

Seq. #:	Machine Or Operation:	Description :
7.0	AN412A	Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
4	AN4-12A	Bolt	M103962 ✓X

Seq. #:	Machine Or Operation:	Description :
8.0	AN413A	Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
4	AN4-13A	Bolt	M103947 ✓X

Seq. #:	Machine Or Operation:	Description :
9.0	AN415A	Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
4	AN4-15A	Bolt	M104072 X

Seq. #:	Machine Or Operation:	Description :
10.0	AN960JD416	Washer

Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
12	AN960JD416	Washer	M102929 ✓X

Seq. #:	Machine Or Operation:	Description :
11.0	MS21042L4	Nut

Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
12	MS21042L4	Nut (or MS21042-4)	M103914 ✓X

7/5/12 SG